

Lithium Batteries: Recycling Methods to Reduce their Environmental Impact

Electronics Engineering Department, Paraná Regional School of Engineering, National Technological University

Students:

- Juan Martín Cosso
(juancosso@alu.frp.utn.edu.ar)
- Germán Yaconangelo
(germanyaconangelo@alu.frp.utn.edu.ar)

Class: English II

Year: 2023



This work is an EFL student project. The pictures in this presentation are only used for educational purposes. If there is a copyright conflict, they will be immediately removed.

MAP OF THE PRESENTATION



INTRODUCTION



ENVIRONMENTAL IMPACT OF LITHIUM BATTERIES



RECYCLING METHODS



ADVANTAGES AND DISADVANTAGES OF NEW TECHNOLOGY

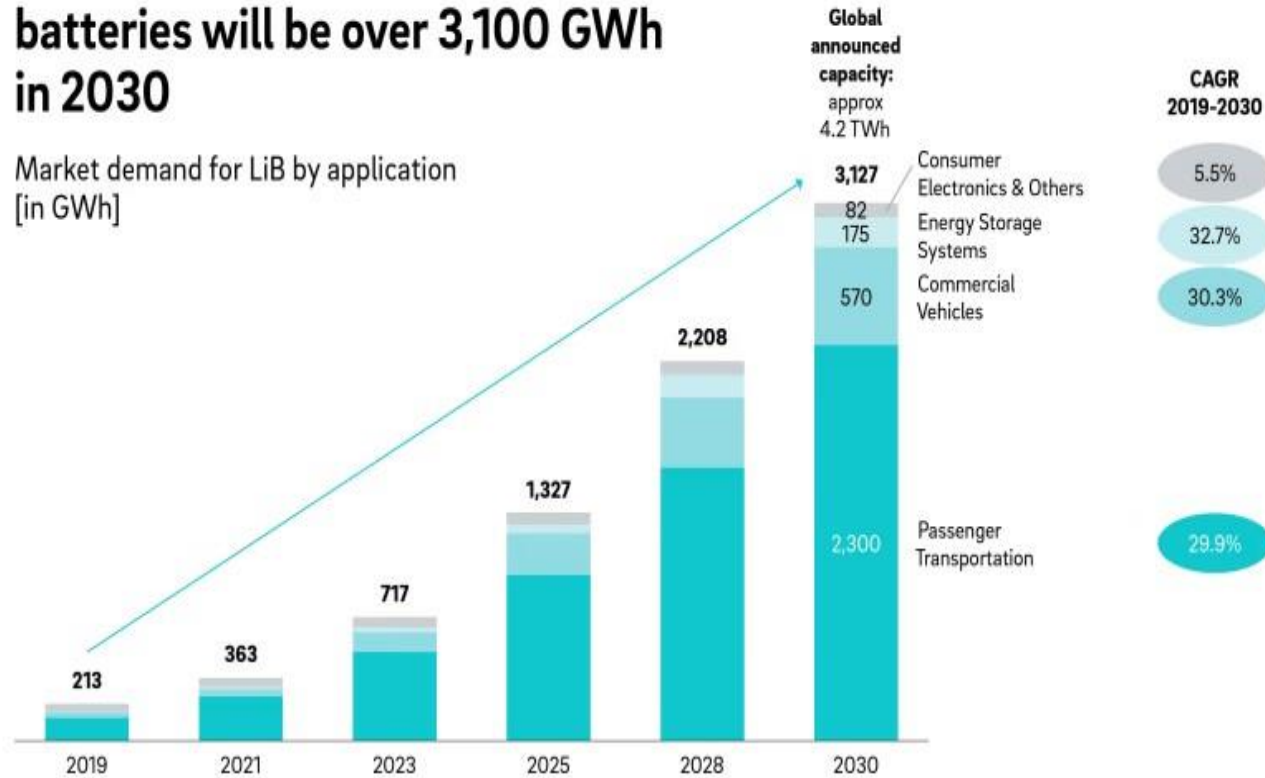


CONCLUSION

INTRODUCTION

Global demand for lithium-ion batteries will be over 3,100 GWh in 2030

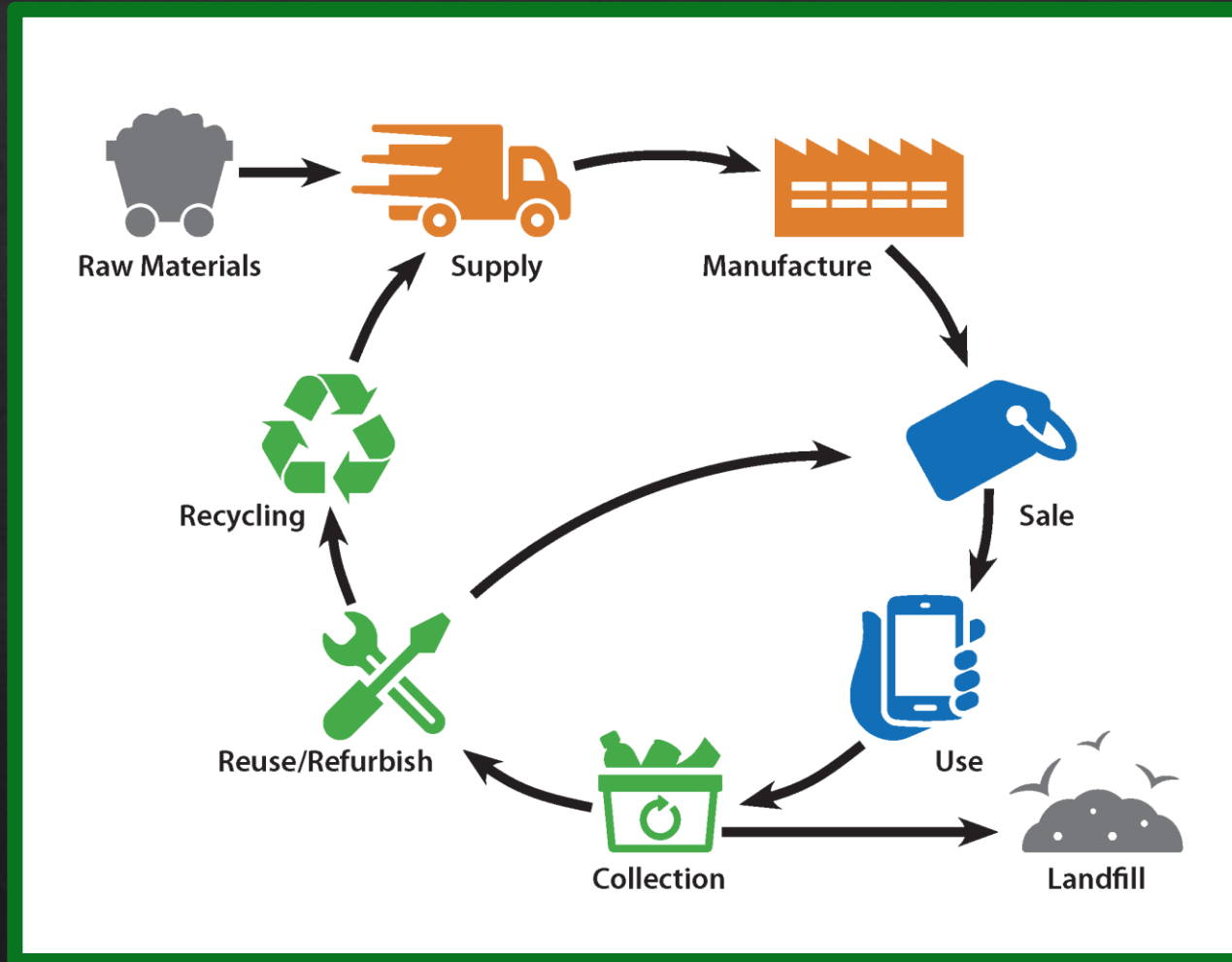
Market demand for LiB by application
[in GWh]



Source: Avicenne, Fraunhofer, IHS Markit, Interviews with market participants, Roland Berger



INTRODUCTION



12 RESPONSIBLE
CONSUMPTION
AND PRODUCTION



INTRODUCTION

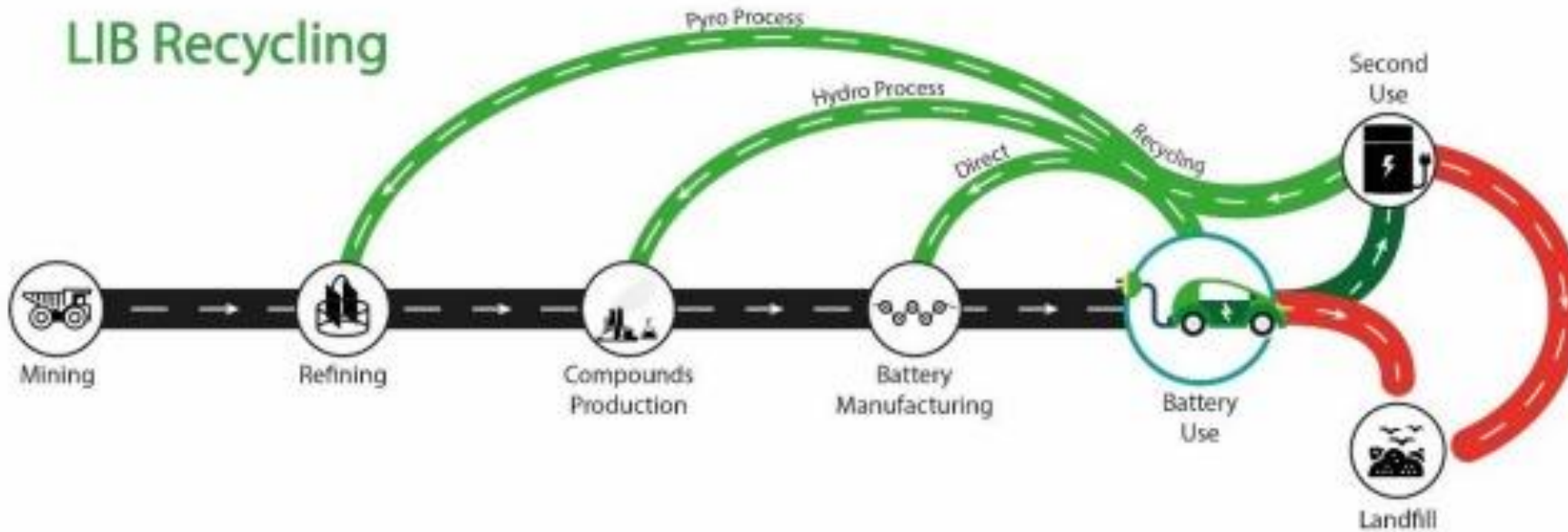
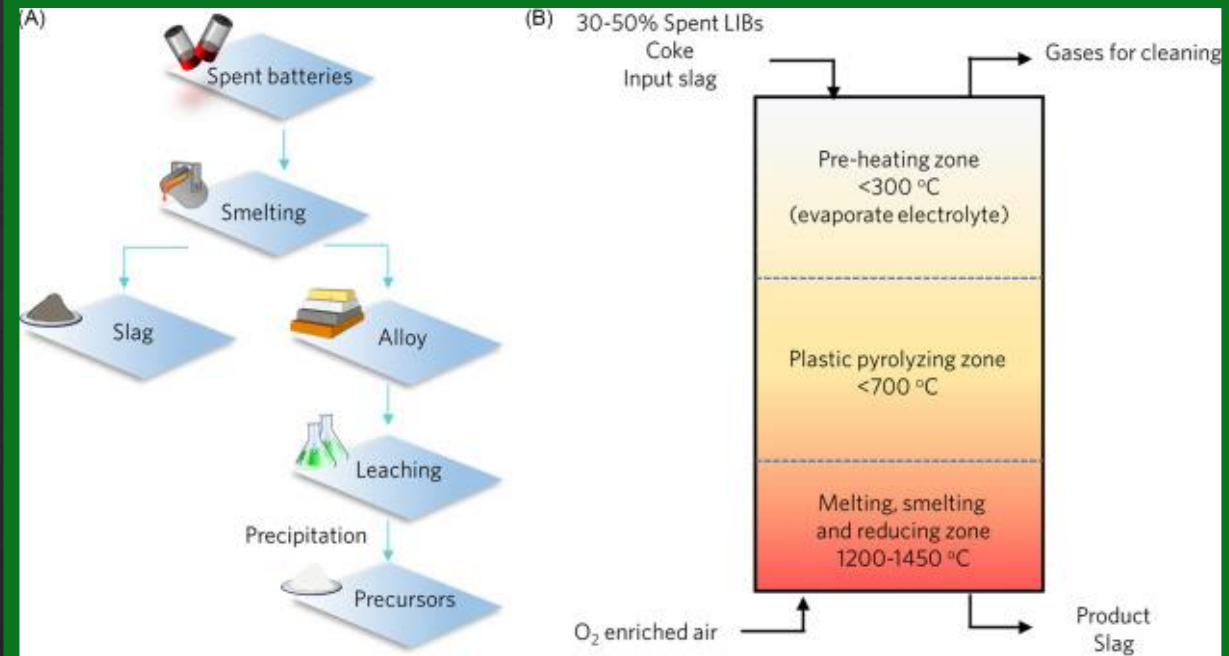
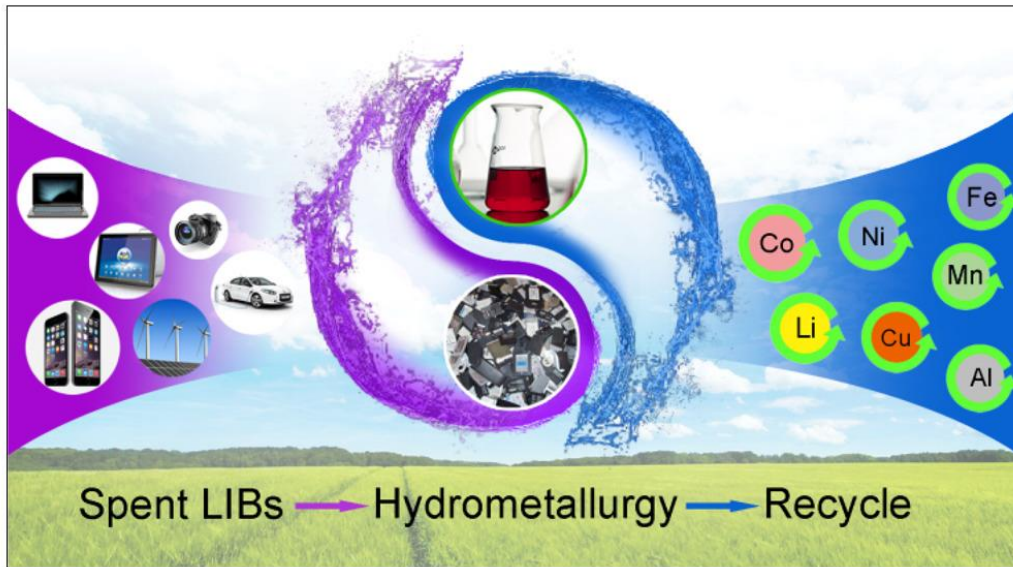


Figure 12 - Lithium-ion battery recycling routes.

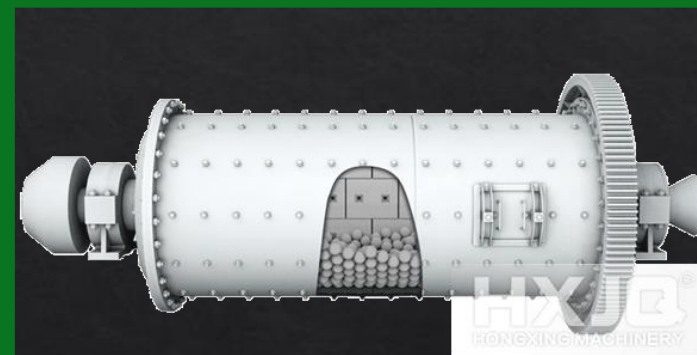
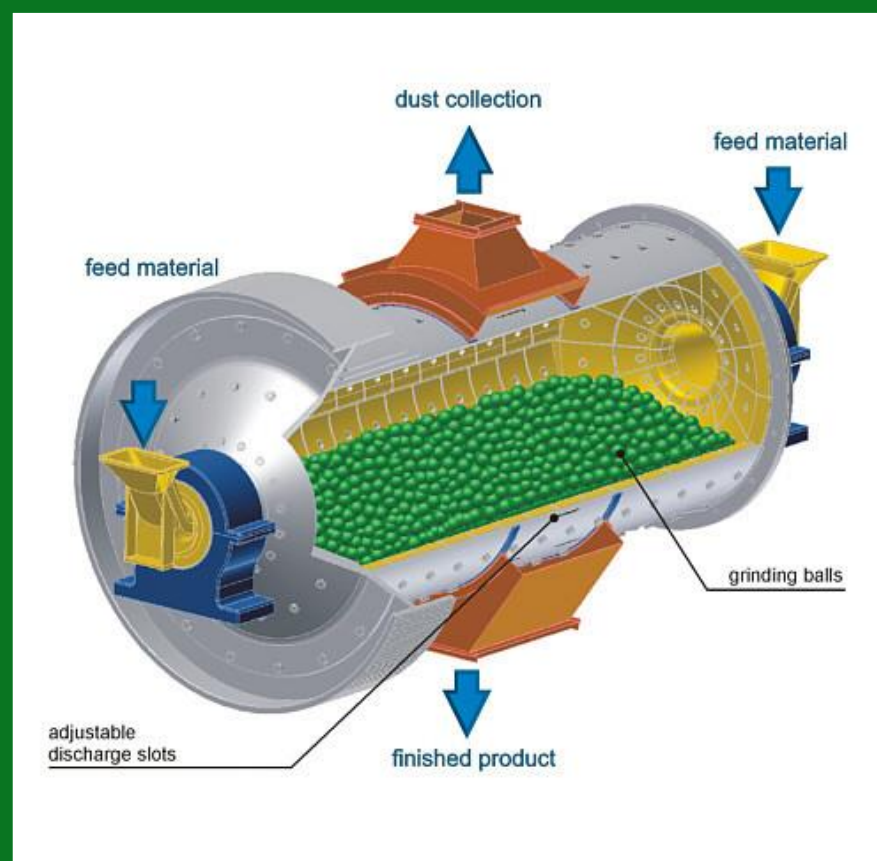
Nowdays recycling methods consume a lot of energy or they generate some toxic waste (leachates). They could also be expensive to implement in order to decrease carbon footprint.

INTRODUCTION



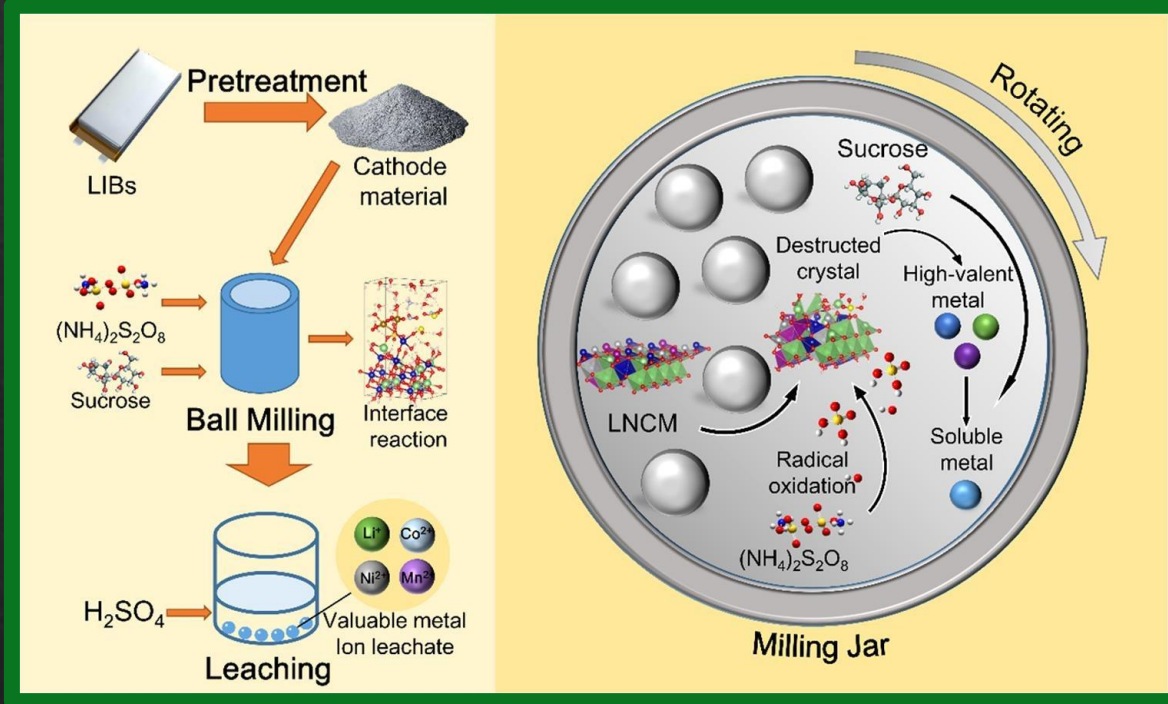
It is important to minimize energy consumption or environmental impact when batteries are recycled, so new recycling methods need to be implemented.

INTRODUCTION



It is important to minimize energy consumption or environmental impact when batteries are recycled, so new recycling methods need to be implemented.

INTRODUCTION



Implementation of new techniques allows for more efficient recycling methods, less environmental impact and better recycling capabilities for lithium batteries.

ENVIRONMENTAL IMPACT OF LITHIUM BATTERIES



EXTRACTION



DISPOSAL



ENVIRONMENTAL IMPACT OF LITHIUM BATTERIES



ACCIDENTS



EMISSIONS



RECYCLING METHODS

PYROMETALLURGY



- LOW EFFICIENCY
- HIGH TEMPERATURE
- HIGH ENERGY CONSUMPTION
- INDUSTRIAL APPLICATION
- MIXED ALLOY

RECYCLING METHODS

HYDROMETALLURGY



- MEDIUM EFFICIENCY
- LOW TEMPERATURE
- LOW ENERGY CONSUMPTION
- INDUSTRIAL APPLICATION
- USE OF ACIDS

RECYCLING METHODS

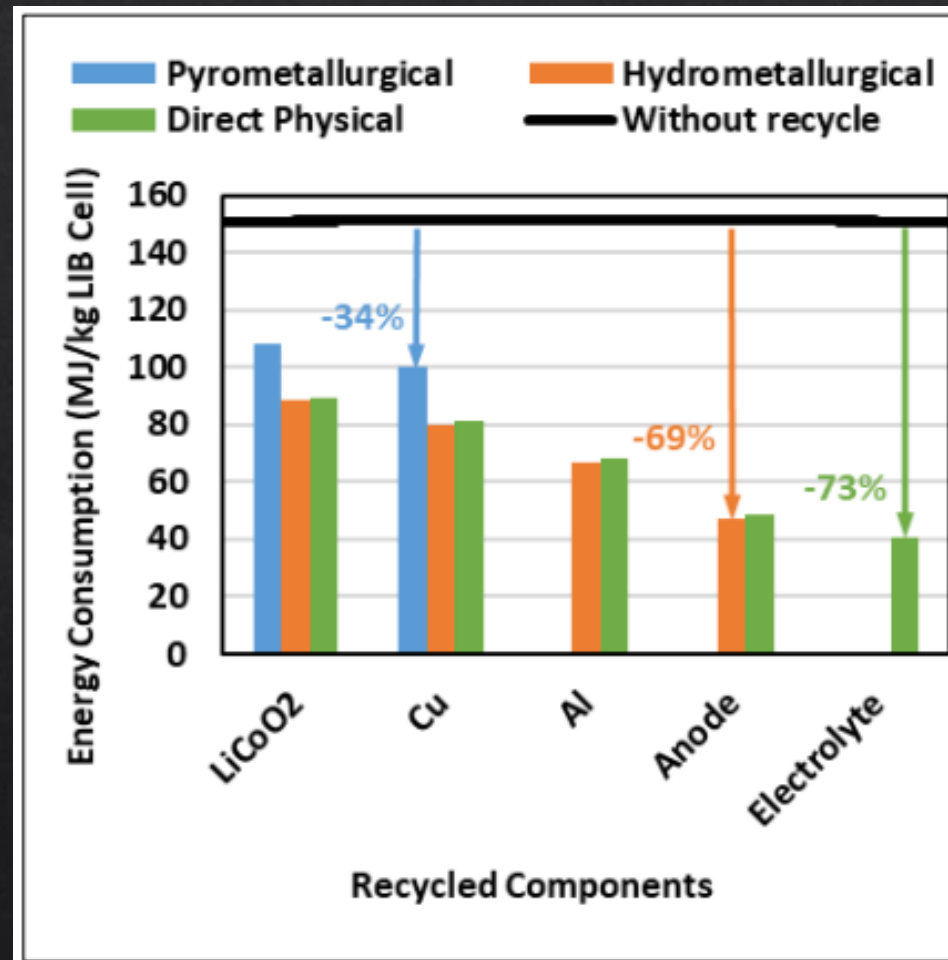
DIRECT RECYCLING



- HIGH EFFICIENCY
- LOW TEMPERATURE
- LOW ENERGY CONSUMPTION
- INEXPENSIVE IMPLEMENTATION
- NO CHEMICAL CHANGES

RECYCLING METHODS

ENERGY CONSUMPTION COMPARISON



RECYCLING METHODS

MECHANOCHEMICAL TECHNOLOGY



- MECHANICAL ENERGY
- LINKABLE WITH HYDROMETALLURGY
- LITTLE CRYSTAL PIECES
- CHEMICAL REACTIONS
- EASY SEPARATION OF COMPOUNDS

ADVANTAGES AND DISADVANTAGES OF NEW TECHNOLOGY

ADVANTAGES

- VERSATILE WITH SPECIFIC MATERIALS OR METALS
- PROCESSES OPTIMIZATION
- LOW ENERGY CONSUMPTION

MECHANOCHEMICAL TECHNOLOGY



DISADVANTAGES

- LOW ENERGY EFFICIENCY (25%)
- EXPENSIVE IMPLEMENTATION
- LOWER ECONOMIC BENEFITS

CONCLUSION

ECONOMICAL AND ECOLOGICAL SOLUTIONS



**THANKS FOR YOUR
ATTENTION**

REFERENCES

1. United Nations, "Ensure sustainable consumption and production patterns," <https://sdgs.un.org>. <https://sdgs.un.org/goals/goal12> (accessed Jul. 26, 2023).
2. L. Gaines, "Lithium-Ion Battery Recycling Processes: Research towards a Sustainable Course," *SM&T*, vol. 17, no. 68, Mar. 2018, pp. 003-006. Accessed: Sep. 13, 2023. [Online]. Available: <https://www.osti.gov/servlets/purl/1558994>
3. V. Marpu, J. Prakhar, and P. Yerukola, "Lithium-ion Battery Market by Component... Global Opportunity Analysis and Industry Forecast, 2023-2032," <https://www.alliedmarketresearch.com/lithium-ion-battery-market#:~:text=The%20global%20lithium-ion%20battery,15.2%25%20from%202023%20to%202032> (accessed Jul. 29, 2023).
4. C. M. Costa, J. C. Barbosa, R. Gonçalves, H. Castro, F. J. Del Campo and S. Lanceros-Mendez, "Recycling and environmental issues of lithium-ion batteries: advances, challenges and opportunities," *ESM. Elsevier*, vol. 37, no. 28, pp. 433-465, May 2021. Accessed: Sep. 14, 2023. [Online]. Available: <https://www.sciencedirect.com/science/article/abs/pii/S2405829721000829>
5. P. O'Connor and P. Wise, "An Analysis of Lithium-ion Battery Fires in Waste Management and Recycling," *US EPA Office of Resource Conservation and Recovery*, Washington DC, United States of America, Rep. 21., Aug. 2018. Accessed: Aug., 5 2023. [Online]. Available: https://www.epa.gov/system/files/documents/2021-08/lithium-ion-battery-report-update-7.01_508.pdf
6. A. Boyden, V. K. Soo and M. Doolan, "The Environmental Impacts of Recycling Portable Lithium-Ion Batteries," B.A. Thesis, Dept of Eng., Australian National Univ., Canberra, Australia, 2014. [Online]. Available: https://www.batteryrecycling.org.au/wp-content/uploads/2015/05/Environmental_effects_Anna_Boyden_ABRI.pdf
7. M. Wang, K. Liu, J. Yu, C. Zhang, Z. Zhang and Q. Tan, "Recycling spent lithium-ion batteries using a mechanochemical approach," *Circular Economy*, vol. 1, no. 2 pp. 1-8, Dec. 2022. Accessed: Sep. 14, 2023. doi: <https://doi.org/10.1016/j.cec.2022.100012>. [Online]. Available: <https://www.sciencedirect.com/science/article/pii/S2773167722000127?via%3Dihub>

Lithium Batteries: Recycling Methods to Reduce their Environmental Impact

Electronics Engineering Department, Paraná Regional School of Engineering, National Technological University

Students:

- Juan Martín Cosso
(juancosso@alu.frp.utn.edu.ar)
- Germán Yaconangelo
(germanyaconangelo@alu.frp.utn.edu.ar)

Class: English II

Year: 2023



This work is an EFL student project. The pictures in this presentation are only used for educational purposes. If there is a copyright conflict, they will be immediately removed.